



INTERNATIONAL CAVITATION EROSION TEST

Test Rig Identification Card

Facility: rotating disk

Laboratory: **China Ship Scientific Research Centre** (CSSRC)

1. Sketch of the disk with cavitators and specimens as well as basic dimensions (disk diameter; mounting radius and size of cavitators and specimens)

disk diameter: 350 mm
size of cavitator: hole of 16 mm dia.
number of cavitators: 9
mounting radius of cavitators: 80 mm, 110 mm, 140 mm
size of specimens: $\varnothing 30 \text{ mm} \times 3 \text{ mm}$, $\varnothing 40 \text{ mm} \times 3 \text{ mm}$
number of specimens: 18, $\varnothing 30 \text{ mm} \times 3 \text{ mm} \times 12$, $\varnothing 40 \text{ mm} \times 3 \text{ mm} \times 6$

2. Basic design and operational parameters

main motor power: 30 kW
rotation speed: 2950 rpm
peripheral speed of a cavitator/specimen 25, 34, 43 m/s
mean pressure in the test chamber: ≈ 10.6 kPa
standard temperature: 20 ± 25 °C
specimen area subjected to damage: ≈ 400 mm²
gap between the disk and stagnator vanes 10 mm
other data

designer Ji Zhiye
manufacturer: SIGMA Research Institute



INTERNATIONAL CAVITATION EROSION TEST

Laboratory Results Summarisation

Laboratory: **CHINA SHIP SCIENTIFIC RESEARCH CENTER**
WUXI, China

Facility: **ROTATING DISK**

rotational speed : 2950 r.p.m
cavitator velocity: 43 m/s
mean pressure : 1030 hPa

specimen area subjected
to damage: 1256.6 mm²

working liquid: tap water, pH 7, temperature: 20 °C, oxygen: 8.3 mgO₂/dm³
dissolved air content: 16.7 ml/l, chloride: 22.0 mg/dm³
turbidity: 1°

material	Test	Volume	Eroded	Mean&Max Depth		Incubation period		MDPR	
	duration	loss	area	of Penetration		$\tau_{0.2}$	τ_{inc}	max	ultimate
	min	mm ³	mm ²	μm	μm	min	min	$\mu\text{m}/\text{min}$	
PA2	160	24.0	750.0	32	412	9	89	0.48	0.44
M63	160	0.58	391.0	1.48	–	4	3	0.021	0.007
45	160	0.84	464.0	1.8	–	9	70	0.0182	0.182
M63	200	0.68	391.0	1.75	29	4	3	0.021	0.007
45	360	2.41	464.0	5.2	17	9	70	0.0182	0.0182

