



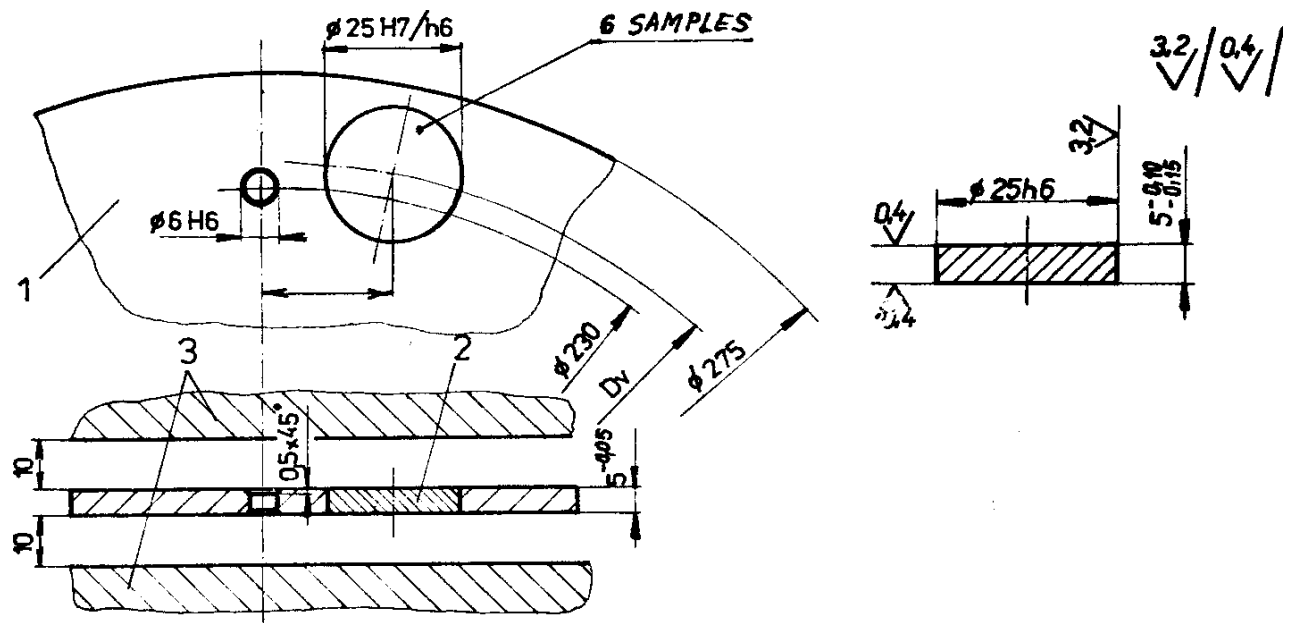
INTERNATIONAL CAVITATION EROSION TEST

Test Rig Identification Card

Facility: rotating disk

Laboratory: **SIGMA Research Institute**, Olomouc, Czechoslovakia

1. Sketch of the disk with cavitators and specimens as well as basic dimensions (disk diameter; mounting radius and size of cavitators and specimens)



2. Basic design and operational parameters

main motor power: 52.5 kW
rotation speed: 3000÷6000 rpm
peripheral speed of a cavitator/specimen 36.1 ÷ 72.2 m/s
mean pressure in the test chamber: 70 kPa
standard temperature: 40±2 °C
specimen area subjected to damage: 2×491 mm²
gap between the disk and stagnator vanes 10 mm
other data

designer/manufacturer: SIGMA Research Institute



INTERNATIONAL CAVITATION EROSION TEST

Laboratory Results Summarisation

Laboratory: **SIGMA RESEARCH INSTITUTE**
OLOMOUC, Czechoslovakia

Facility: **ROTATING DISK**

rotational speed : 5000 r.p.m specimen area subjected
cavitator velocity: 60.2 m/s to damage: 2×491 mm²
mean pressure : 700 hPa

working liquid: tap water, temperature: 40 °C

material	Test	Volume	Eroded	Mean&Max Depth		Incubation period		MDPR	
	duration	loss	area	of Penetration		$\tau_{0.2}$	τ_{inc}	max	ultimate
	min	mm ³	mm ²	μm	μm	min	min	μm/min	
PA2	300	77.3325	982	78.75	–	13	22.5	0.405	–
M63	2400	51.5555	982	52.5	–	139	350	0.037	0.021
E04	2400	34.1245	982	34.75	–	52	550	0.018	0.018
45	3000	34.861	982	35.5	–	61	>1875	>0.036	–
1H18N9T	3000	16.9395	982	17.25	–	110	>1137.5	>0.009	0.009
tarnamide	3000	2.8969	982	2.95	–	88	75	0.033	0.001

Comment

Eroded area has been assumed to be determined by the specimen surface area subjected to the cavitation attack..

