

# INTERNATIONAL CAVITATION EROSION TEST

## Test Rig Identification Card

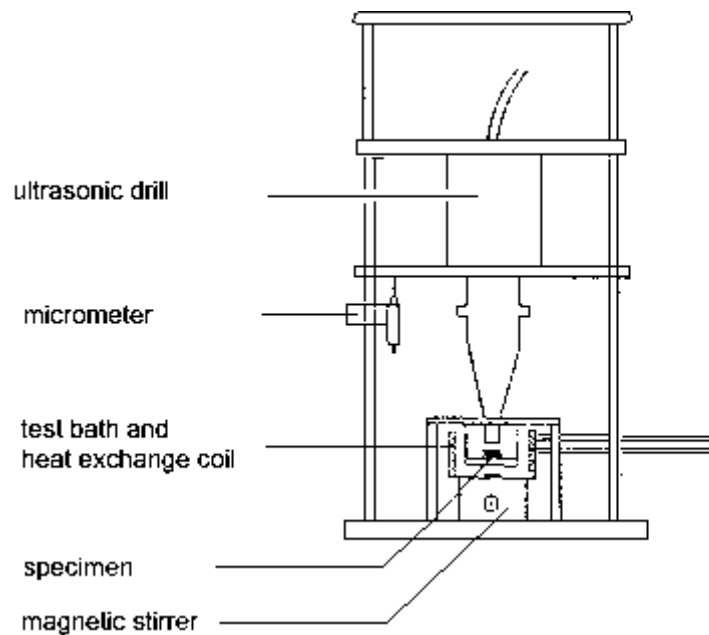
Facility: vibratory rig

Principle of vibration generation:

~~magnetostriction~~ /piezoelectricity/

Laboratory: Department of Materials Engineering, University of Cape Town  
Rondebosch 7700, South Africa

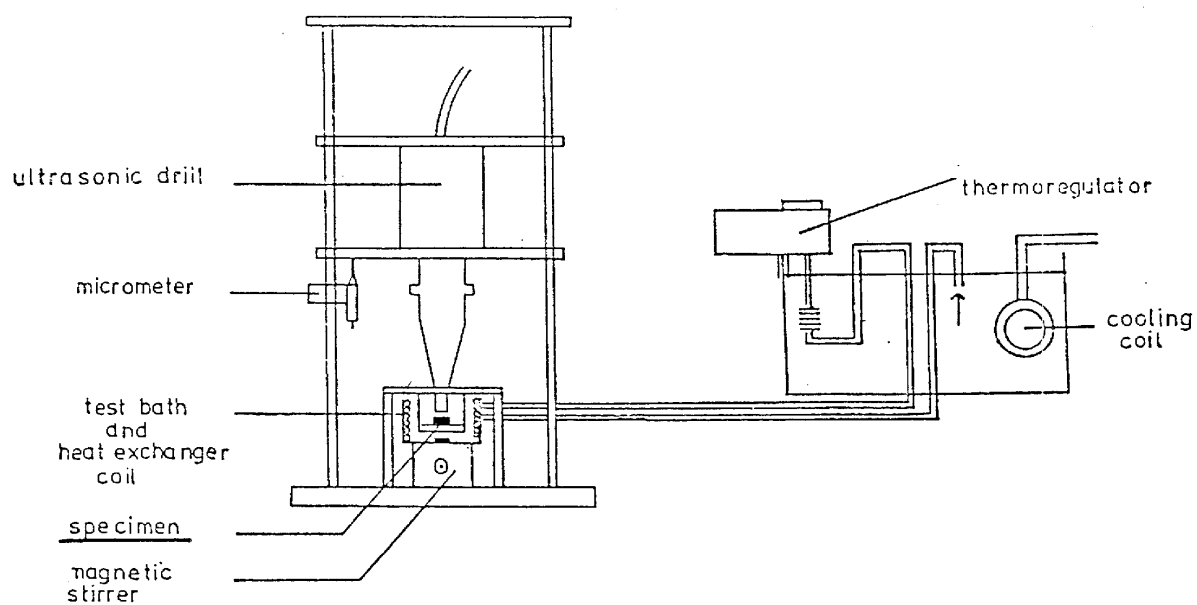
1. Sketch of the sample (counter-sample)  
with dimensions and showing mounting method



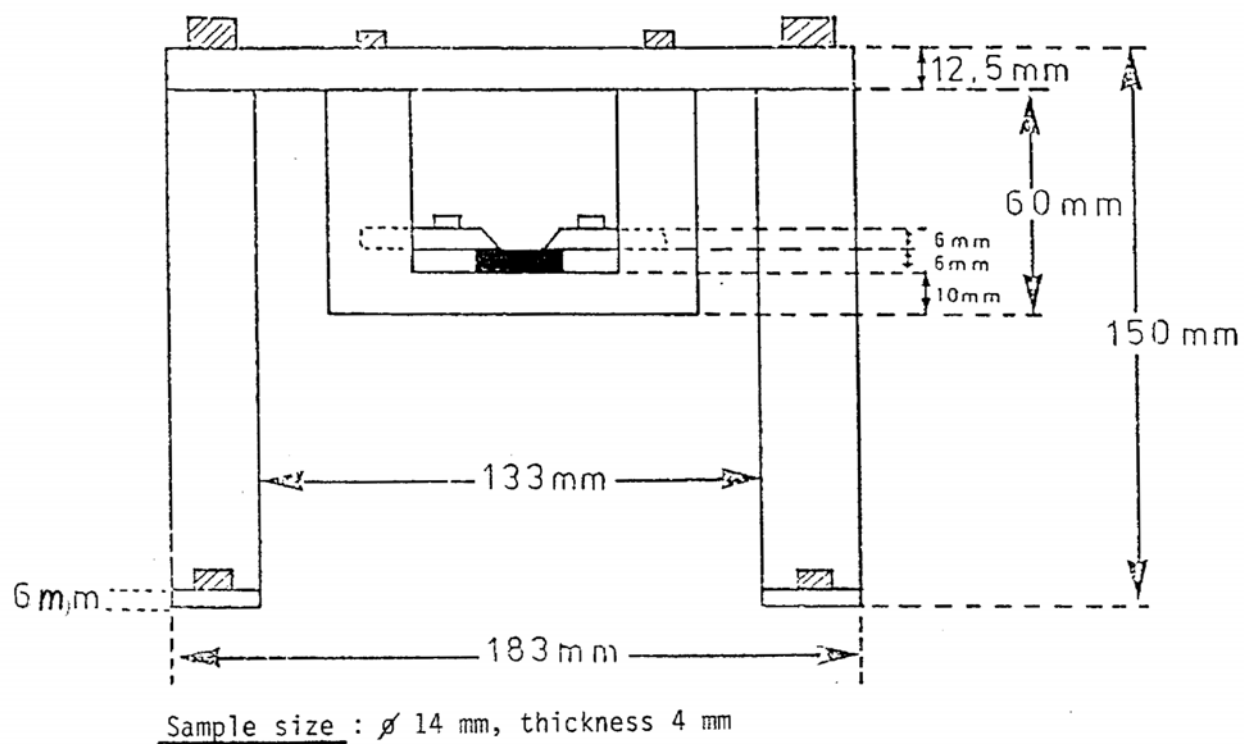
2. Basic operational data

|                                               |               |                 |
|-----------------------------------------------|---------------|-----------------|
| input power: .....                            | 500           | W               |
| oscillation frequency: .....                  | 20 ±5%        | kHz             |
| oscillation amplitude (p-p): .....            | 60            | µm              |
| standard temperature: .....                   | 25            | °C              |
| open/ <del>pressurised</del> vessel           |               |                 |
| sample submergence depth (open vessel): ..... | 25            | mm              |
| vessel diameter: ..... 125 mm                 | height: ..... | 70 mm           |
| sample area subjected to damage: .....        | 78.5          | mm <sup>2</sup> |
| other data: .....                             |               |                 |
| .....                                         |               |                 |

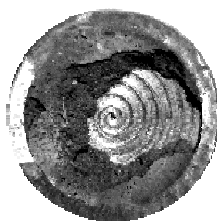
designer/manufacture: *KLN Ultraschallgenerator System 587*



The Vibratory Cavitation Erosion Test Apparatus



The Specimen Mounting Rig (Elevation)



## INTERNATIONAL CAVITATION EROSION TEST

### Laboratory Results Summarisation

Laboratory: **UNIVERSITY OF CAPE TOWN**  
**DEPARTMENT OF MATERIALS ENGINEERING**  
**RONDEBOSCH, South Africa**

Facility: **VIBRATORY RIG (stationary specimen)**

*oscillation frequency:* 20.0 kHz      *tip/sample distance:* 1.5 mm  
*amplitude:* 60  $\mu$ m      *impinged area:* < 154 mm<sup>2</sup>  
*working liquid:* distilled water, pH 5.8 O 6.3, 30°C

| <i>material</i>       | <i>Test duration</i> | <i>Volume loss</i> | <i>Eroded area</i> | <i>Mean&amp;Max Depth of Penetration</i> |         | <i>Incubation period</i> |                     | <i>MDPR</i>               |                 |
|-----------------------|----------------------|--------------------|--------------------|------------------------------------------|---------|--------------------------|---------------------|---------------------------|-----------------|
|                       | min                  | mm <sup>3</sup>    | mm <sup>2</sup>    | $\mu$ m                                  | $\mu$ m | $\tau_{0.2}$<br>min      | $\tau_{inc}$<br>min | <i>max</i><br>$\mu$ m/min | <i>ultimate</i> |
| <b>PA2</b>            | 360                  | 89.31              | 91.60              | 975                                      | 2098    | 0.3                      | 8                   | 5.50                      | –               |
| <b>M63</b>            | 360                  | 14.44              | 77.65              | 186                                      | 640     | 13                       | 38                  | 0.64                      | 0.64            |
| <b>E04</b>            | 360                  | 10.82              | 70.25              | 154                                      | 435     | 32                       | 85                  | 0.56                      | 0.56            |
| <b>45</b>             | 360                  | 3.94               | 69.32              | 47                                       | 118     | 24                       | 85                  | 0.17                      | 0.17            |
| <b>1H18N9T</b>        | 360                  | 3.94               | 71.56              | 55                                       | 173     | 13                       | 72                  | 0.19                      | 0.19            |
| <b>tarnamide</b>      | 360                  | 2.23               | 71.87              | 31                                       | –       | 6                        | 0                   | 0.21                      | –               |
| <b>tarnamide 1320</b> |                      | 6.32               | 71.87              | 88                                       | 43      | 6                        | 0                   | 0.21                      | –               |

Comment

Maximum depth of erosion has been measured from a cross-section through the center of a specimen.

